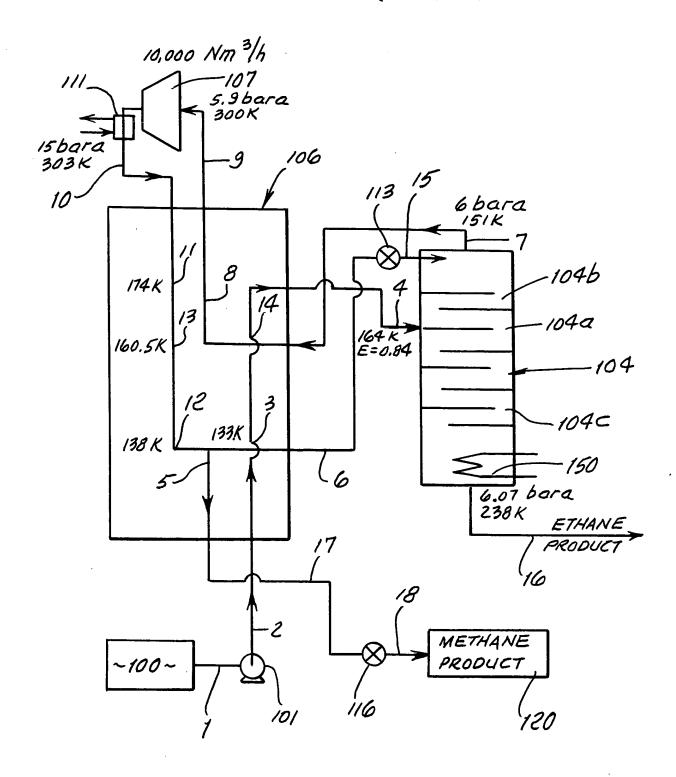


1/8

Fig. 1.



Kra. 1a.

TABLE 1

	Initial	Methane Product	Ethane Product
Flow rate, Nm^3/b	10000	8755	1245
Pressure, bara/paia	1.05/15.2	1.35/19.6	6.07/88.0
Temperature K	112.6	114.6	238
Vapor Mole Fraction	0.0	0.0	0.0
Component mole fraction			
- nitrogen	0.003	0.00343	0.0
- methane	0.858	96.0	0.0
- ethane	960.0	0.01657	0.6546
- propane	0.030	0.0	0.2410
- İ-butane	0.010	0.0	0.0803
- I-pentane	0.002	0.0	0.0161
- n-hexane	0.001	0.0	0.0080

Kra. 1b.

The parameters of the scheme of the LNG enriching plant according to the Figure 1 (the distillation column pressure is 6 bara (87 psia)

Composition (see Fig. 1a)	Initial LNG Initial LNG Initial LNG Initial LNG Methane product
Vapor mole fraction E.	0.0 sat. 0.0 0.0 0.84 0.0 0.0 1.0 1.0 1.0 1.0 0.0 0.79 0.79 0.79 0.79 0.0 sat. 0.0 sat.
Pressure P bara	1.05 6.1 6.09 6.03 14.9 6.0 5.9 14.95 14.93 6.07 6.07 14.85
Tempera ture T. K	112.6 112.9 132.4 164.0 138.0 151.4 164.0 303.0 174.1 138.0 160.5 151.4 138.2 138.0 114.6
Flow rate V. mol/mol LNG	1.0 1.0 1.0 1.0 0.8755 0.1245 1.0 1.0 1.0 1.0 1.0 0.1245 0.1245 0.8755
No	1 2 6 4 8 9 7 8 9 9 11 12 12 13 14 15 15 15 15 15 15 15 15 15 15 15 15 15

Fig. 1c.

The Temperature (T) of the streams in the heat exchanger vs. Enthalpy (H) of the Direct streams.

To Fig 1: the distillation column pressure is 6.0 bara (87.0 psia).

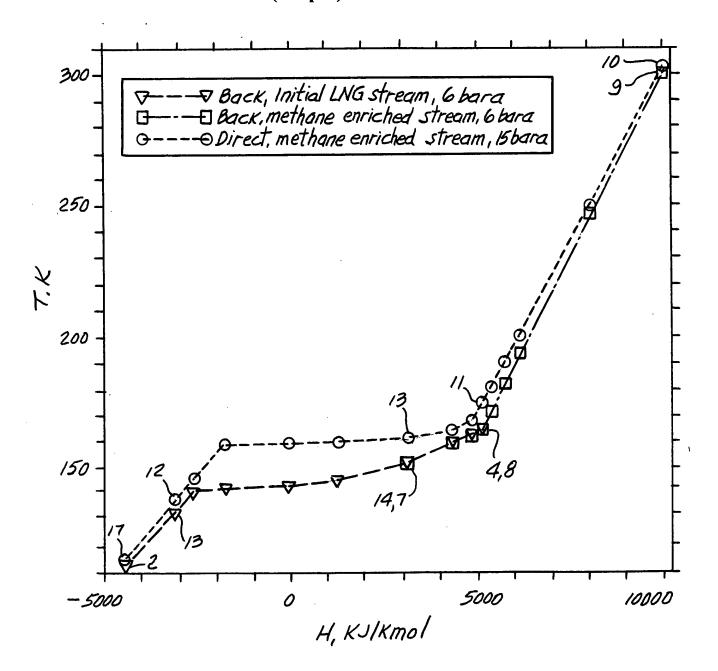
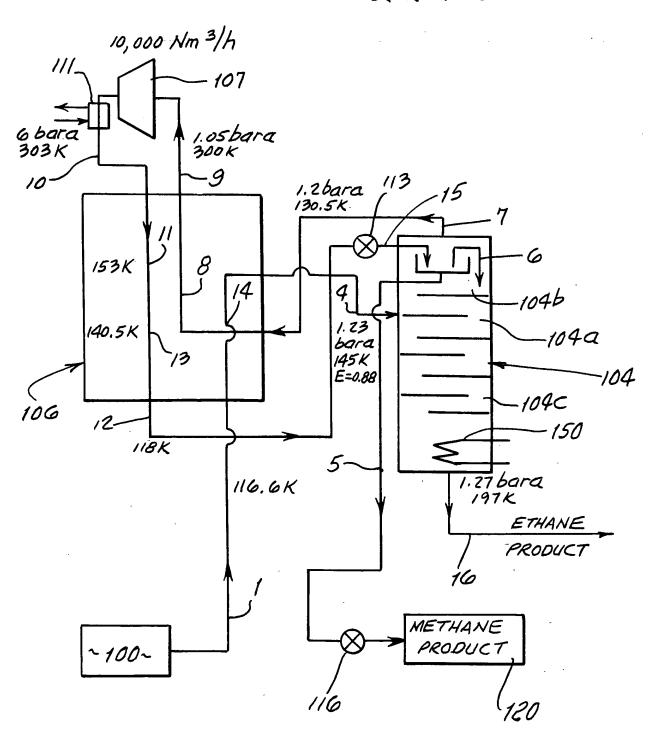


Fig. 2.



k16.3a.

TABLE 3

,	Initial	Methane Product	Ethane Product
Flow rate, Nm^3/b	10000	8755	1245
Pressure, bara/paia	1.4/20.3	1.2/17.4	1.27/18.4
Temperature K	116.6	113.1	197
Vapor Mole Fraction	0.0	0.0	0.0
Component mole fraction			
- nitrogen	0.003	0.00343	0.0
- methane	0.858	0.98	0.0
- ethane	960.0	0.01657	0.6546
- propane	0.030	0.0	0.2410
- I-butane	0.010	0.0	0.0803
- I-pentane	0.002	0.0	0.0161
- n-hexane	0.001	0.0	0.0080

Kra. 26

74BLE 4

The parameters of the scheme of the LNG enriching plant according to the Figure 2 (the distillation column pressure is 1.2 bara (17.4 psia)

ĝ	Flow rate	Tempera	Pressure	Vapor mole	Composition
	V,	ture	. 0	fraction	(see Fig 2a)
	LNG	; ×	r, bara	ā a	(300 1.18.24)
	1.0	116.6	1.4	0.0 sat.	Initial LNG
-	1.0	145.2	1.23	0.88	Initial LNG
10	0.8755	113.1	1.2	0.0 sat.	Methane product
~	0.091	113.1	1.2	0.0 sat.	Methane product
_	1.0	130.5	1.2	1.0 sat.	Methane product
20	1.0	145.2	1.15	1.0	Methane product
<u> </u>	1.0	300.0	1.05	1.0	Methane product
	1.0	303.0	0.9	1.0	Methane product
_	1.0	153.1	5.95	1.0	Methane product
~	1.0	118.0	5.9	0.0	Methane product
~	1.0	140.5	5.93	0.82	Methane product
-	1.0	130.5	1.3	0.81	Initial LNG
10	1.0	113.4	1.2	0.034	Methane product
S	0.1245	197.0	1.27	0.0 sat.	Ethane product

8/8 Fra. 2c.

The Temperature (T) of the streams in the heat exchanger vs. Enthalpy (H) of the Direct streams. To Fig. 2: the distillation column pressure is 1.2 bara (17.4 psia).

